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**Deutsche Magnetwerke GmbH** 

## Datasheet AlNiCo 500B

Anisotropic cast material

## Magnetic Specifications

AlNiCo 38/5 according to IEC Standard		Minimum Values		Typical Values	
( DIN IEC 60404-8-1, section 7)					
$B_{\rm r}$	Remanence	11.800 G	1.180 mT	12.500 G	1.250 mT
(BH) <sub>max</sub>	Max. Energy product	4,78 MGOe	38,0 kJ/m <sup>3</sup>	5,4 MGOe	43,0 kJ/m <sup>3</sup>
НсВ	Coercivity force	603 Oe	48,0 kA/m	650 Oe	51,7 kA/m
НсЈ	Intrinsic coercivity force	616 Oe	49,0 kA/m	655 Oe	52,1 kA/m
TK(B)	Temperature coefficient of induction			-0,02 %/K	Within a range of 25 °C – 200°C
$\mu_{rec}$	Relative permanent permeability			3,0 – 4,5	
Hs	Field strength of saturation			3000 Oe	240 kA/m

Specific for anisotropic materials is the fixed magnetic direction. Magnets must be magnetized through this direction to reach the magnetic values in accordance to the use of them. Especially for block- and ring shaped magnets it is necessary to declare the specific magnetic direction at ordering. Cylinder shaped dimensions have the magnetic direction through the axis by default.

## Physically and chemical specifications

Reference composition [Weight-%] 8Al; 14Ni; 24Co; 3,5Cu; bal. Fe

Density 7,3 g/cm³
Curie-Temperature 860 °C
max. working temperature 450 °C

Linear coefficient of expansion $11,3 \times 10^{-6}$ /°CSpecific electrical resistance $0,5 \mu\Omega m$ Vickers hardness HV 10ca. 500 - 600

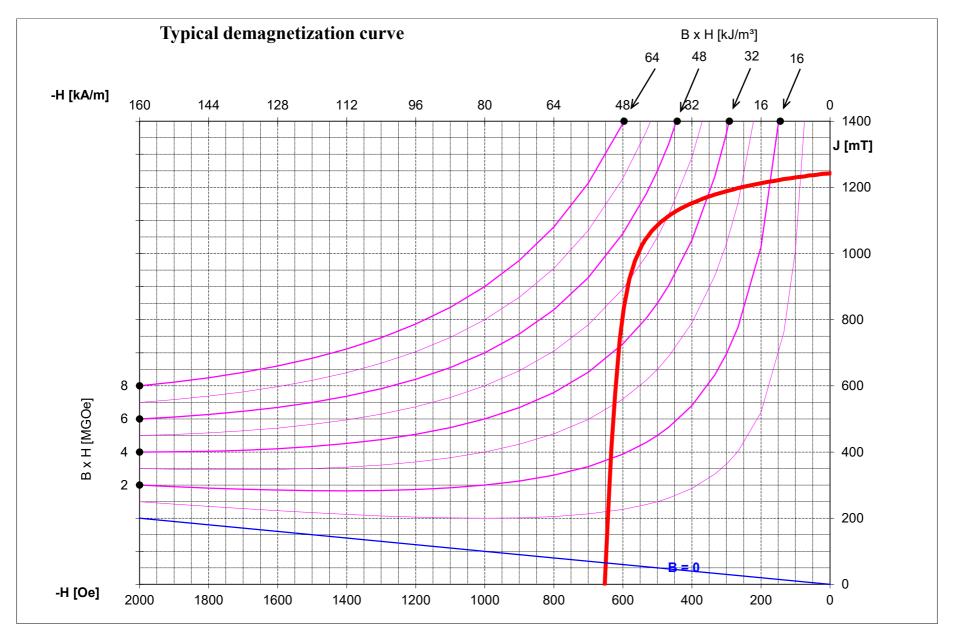
Compressive strength 1200 - 2200 N/mm<sup>2</sup>

The resistance to chemicals is similar to high alloy steels but inconsistent in inorganic acids, salt water or in strong alkaline solutions. The material will not be affected in organic solvents, alcohols, oils or gasoline.

It is not toxic and its environmental behavior is neutral. Persons who are sensitive to nickel can have side effects, same as for other nickelous materials. Please beware direct contact to foodstuffs and do not use it in toys. For these kinds of use it is advisable to cover the magnets with plastic or a food safe finish.

These magnets are very hard and brittle, outbreaking grains are possible and the material can be machined with abrasive proceedings (e.g. surface and cylindrical grinding)

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